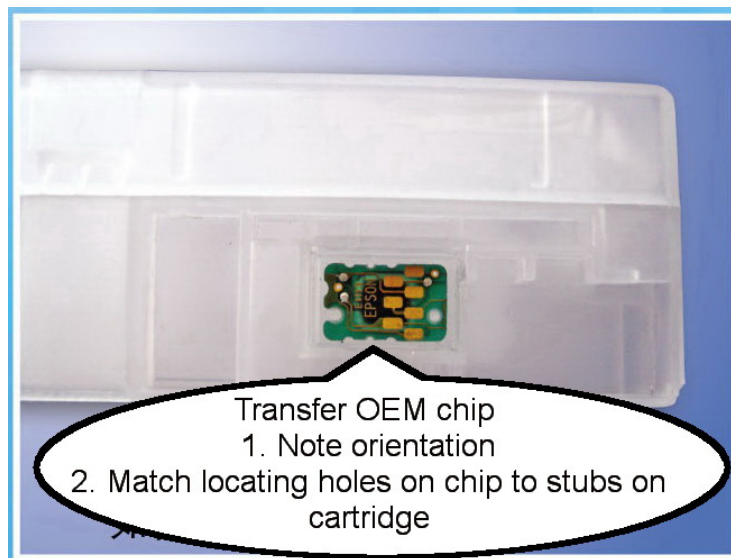


Preparing the R3800/3880 refillable cartridges for use.

Step 1. Carefully remove the EPSON OEM chip from the original cartridge.

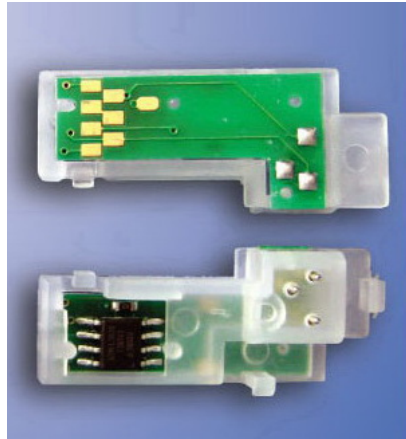


Step 2. Place the OEM chip onto the corresponding refillable cartridge. Chips are specific to each color.



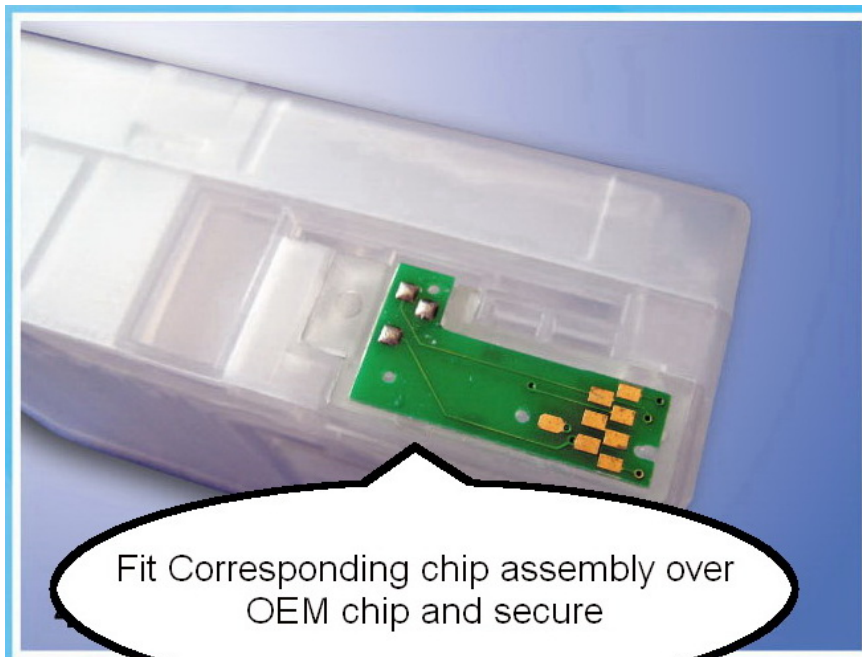
NOTE: There are two holes on the chip and there are corresponding locating pins which match the holes on the cartridge. If necessary use a magnifier to see these. The chip position must be precisely located.

Step 3. Locate the matching aftermarket ARC chip.

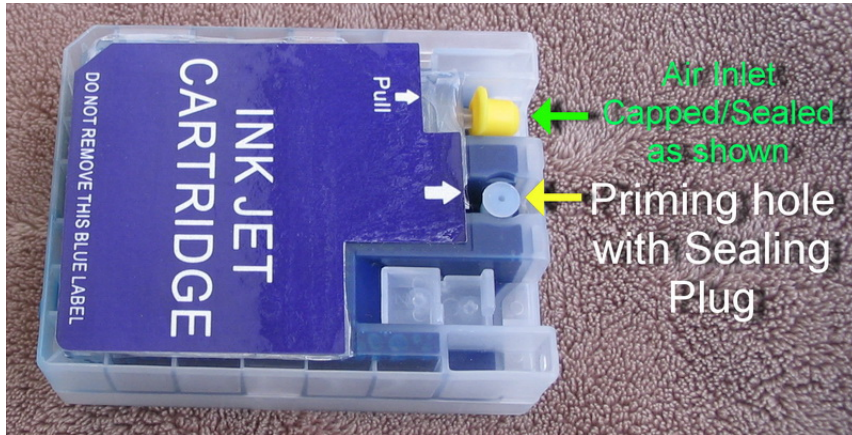


Notice there are three spring contacts on the underside of the ARC chip assembly. These will make contact with the OEM chip when installed as in the next step.

Step 4. Place the chip assembly over the OEM chip and carefully press into place. Two barb tabs will lock the assembly into place.



Step 5. Remove the air inlet seal immediately prior to installing into the printer. Store the Air Inlet seal cap away. You should always replace it when the cartridge is removed from the printer and is being handled.



Repriming the cartridge:

As long as you never let the cartridges get totally empty there should never be a need to reprime the cartridge. If repriming is necessary,

1. Fill the cartridge with ink.
2. Stand the cartridge up as it would sit in the printer,
3. Remove the priming hole plug and insert a slip luer syringe tip into the priming hole.
4. Remove the air inlet seal cap, then draw approximately 5-8 ml of ink into the syringe.
5. Replace the air inlet seal.
6. Remove the syringe and replace the priming plug.